

单滑板机参数表/SPECIFICATION

| 项目/DESCRIPTION | | 单位/UNIT | VS-300 | | | | |
|------------------------|----------------|--------------------------------------|--------------------|-------------|------|------|------|
| 射出系统 INJECTION UNIT | 螺杆直径 | SCREW DIAMETER | mm | φ 22 | φ 25 | φ 28 | φ 32 |
| | 射出压力 | INJECTION PRESSURE | kg/cm ² | 2610 | 2021 | 1611 | 1233 |
| | 理论射出容积 | THEORETICAL INJECTION VOLUME | cm ³ | 38 | 49 | 62 | 80 |
| | 射出重量 (PS) | INJECTION CAPACITY (PS) | g | 36 | 46 | 59 | 76 |
| | | | oz | 1.3 | 1.6 | 2.1 | 2.7 |
| 射出率 | INJECTION RATE | cm ³ /sec | 38 | 49 | 62 | 80 | |
| 锁模系统 CLAMPING UNIT | 锁模力 | CLAMPING FORCE | ton | 30 | | | |
| | 模柱间距 | SPACE BETWEEN TIE-BARS | mm | 360×210 | | | |
| | 上模板尺寸 | UPPER PLATEN SIZE | mm | 500×350 | | | |
| | 单滑板尺寸 | SLIDE TABLE SIZE | mm | 350×350 | | | |
| | 单滑板行程 | SLIDE STROKE | mm | 380 | | | |
| | 最小模厚 | MINIMUM MOLD THICKNESS | mm | 100(+50) | | | |
| | 开模行程 | OPENING STROKE | mm | 250 | | | |
| | 最大开模距 | MAXIMUM OPENING DAYLIGHT | mm | 350(+50) | | | |
| | 顶出力 | EJECTOR FORCE | ton | 2 | | | |
| | 顶出高度 | EJECTOR STROKE | mm | 50 | | | |
| 其他 OTHERS | 系统最大压力 | HYDAULIC SYSTEM PRESSURE | kg/cm ² | 140 | | | |
| | 伺服泵浦流量 | MAXIMUM PUMP FLOW | L/min | 50 | | | |
| | 油箱容积 | OIL TANK VOLUME | L | 200 | | | |
| | 冷却水用量 | COOLING WATER CAPACITY | L/min | 40 | | | |
| | 电热容量 | HEATER CAPACITY | kW | 2.8 | | | |
| | 机器尺寸 | MACHINE SIZE (L×W×H _{min}) | mm | 2.0×1.0×2.5 | | | |
| | 机器重量 | MACHINE WEIGHT (APPROX.) | t | 1.1 | | | |